

## Instructions to adhere foam bulkheads in Prijon kayaks

1. Remove the bulkhead and the glue from the kayak (You can use e.g. a blade to remove the glue)
2. Fit in the (old or new) bulkhead to the same place as it was before
3. Apply an evenly thin layer of the **primer** to both sides of the bond area on the bulkhead and on the kayak with a brush or a fabric
4. Allow the primer to dry for approx. 5min
5. Apply the two-component adhesive **Weicon PE-PP 45** all around one side of the contact point between bulkhead and kayak (front bulkhead: the side, looking to the bow / rear bulkhead: the side, looking to the stern)
6. Apply the one-component silicone **Mapeflex MS Crystal** to the glue joint between bulkhead and kayak (front bulkhead: the side, looking to the stern / rear bulkhead: the side, looking to the bow)
7. Allow the adhesive on the inside of the bulkheads to dry for 45min
8. Apply the one-component silicone **Mapeflex MS Crystal** to the already dry glue joint between bulkhead and kayak on the inside of the bulkheads (front bulkhead: the side, looking to the bow / rear bulkhead: the side, looking to the stern)
9. Allow the silicone to dry for one day. Do not move or transport the kayak during this time.

### What's in the package:

- 1 PE-bottle with Primer
- 1 Mix cartridge PE-PP 45
- 1 Black pusher for mix cartridge PE-PP 45
- 1 Nozzle for mix cartridge PE-PP 45
- 1 Cartridge Mapeflex MS

### What you need to do the job:

- A clean cloth or brush to apply the primer.
- Cartridge gun to apply the Mapeflex MS.

