



Instructions to adhere foam bulkheads in Prijon kayaks

1. Place the clean bulkhead – as usual – in the appropriate place in the boat or, if the bulkhead is already glued, completely remove the adhesive in the damaged area.
2. Apply a thin and even layer of primer to both bonding edges (inside and outside of the bulkhead) using a clean cloth or brush (both on the hull and on the foam) and allow to dry for about 15 minutes.
3. Use 2-component adhesive to glue the bulkhead to the hull on both sides and allow the adhesive to dry for 30 minutes.
4. Finally, seal the now dried bond on both sides with silicone compound.

Then let the adhesive dry for a full day.

Please do not move or transport the boat during this time.

You will receive:

1 PE bottle with primer

1 small 2-component adhesive mixing cartridge

1 black slider for the mixing cartridge

1 mixing nozzle for the mixing cartridge

1 large cartridge of silicone compound

To complete the work, you will need:

A clean cloth or brush for applying the primer.

A cartridge gun for applying the silicone sealant.